

PLAYSTAR®

Aluminum

4' x 10' Frame Kit

Assembly Instructions



We're Here To Help!

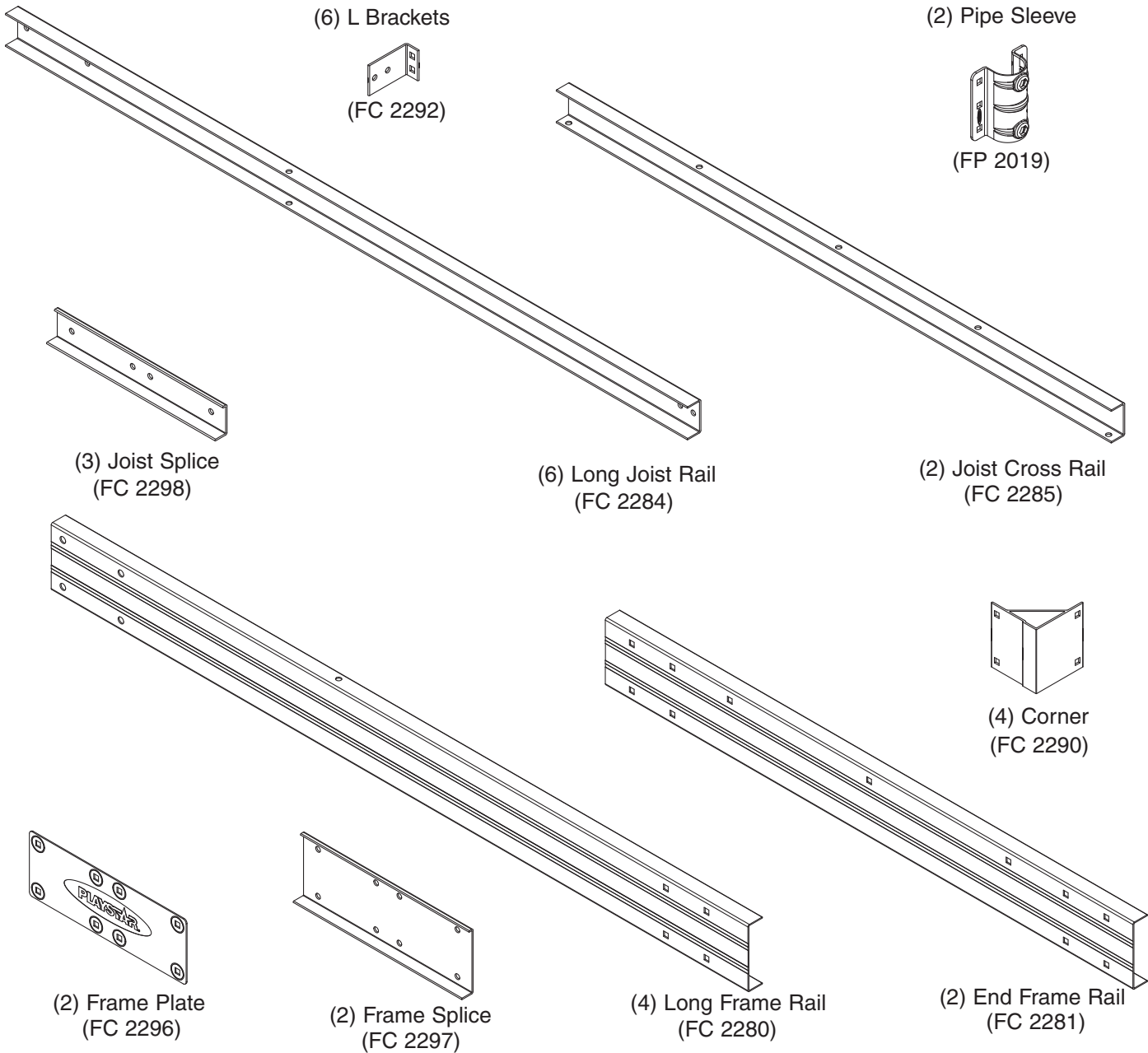
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PS 1505

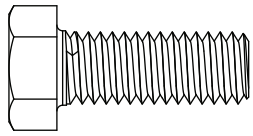
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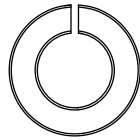
ALUMINUM FRAME KIT CONTENTS – PS 1505



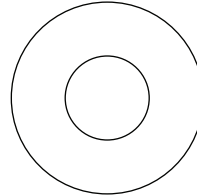
ALUMINUM FRAME KIT HARDWARE CONTENTS



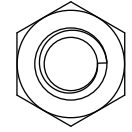
(38) 3/8" x 1" hex bolts



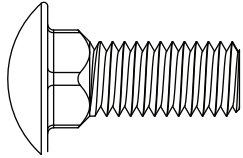
(104) 3/8" split lock washers



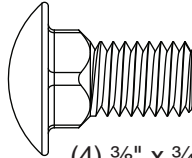
(150) 3/8" washers



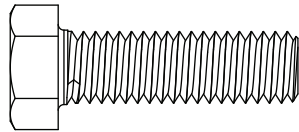
(116) 3/8" nuts



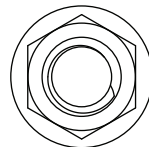
(54) 3/8" x 1" carriage bolts



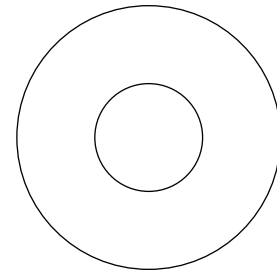
(4) 3/8" x 3/4" carriage bolts



(12) 3/8" x 1 1/4" hex bolts



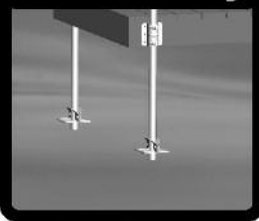
(4) 3/8" flange nuts



(8) 1/2" washers

BILL OF MATERIALS (PURCHASE SEPARATELY)

Stationary



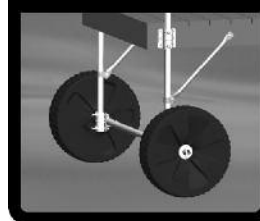
Support Components:

- (2) Foot Plates PS 1023
- (1) Pipe Safety Caps PS 1193
- (4) Connector Clips PS 1021
- (2) Dock Pipes (1 5/8" or 1 7/8")

Dock Top:

- *(1) Resin Dock Top PS 1320

Roll-In



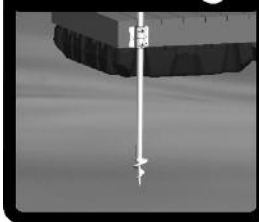
Support Components:

- (1) Roll-In Axle Kit PS 1198
- (2) Wheels PS 1334
- (1) Pipe Safety Caps PS 1193
- (4) Connector Clips PS 1021
- (3) Dock Pipes (1 5/8" or 1 7/8")

Dock Top:

- *(1) Resin Dock Top PS 1320

Floating



Support Components:

- (3) Dock Floats PS 1155
- (1) CG Pipe Sleeve PS 1080
- (1) Auger PS 1100
- (1) Pipe Safety Caps PS 1193
- (2) Hinge Kits PS 1070
- (1) Dock Pipe (1 5/8" or 1 7/8")

Dock Top:

- *(1) Resin Dock Top PS 1320

NOTE: *(11) 5/4" x 6" x 8' Decking can be Substituted for Resin Dock Top (see page 20)

PlayStar does not recommend using two different types of support methods.

TOOLS REQUIRED

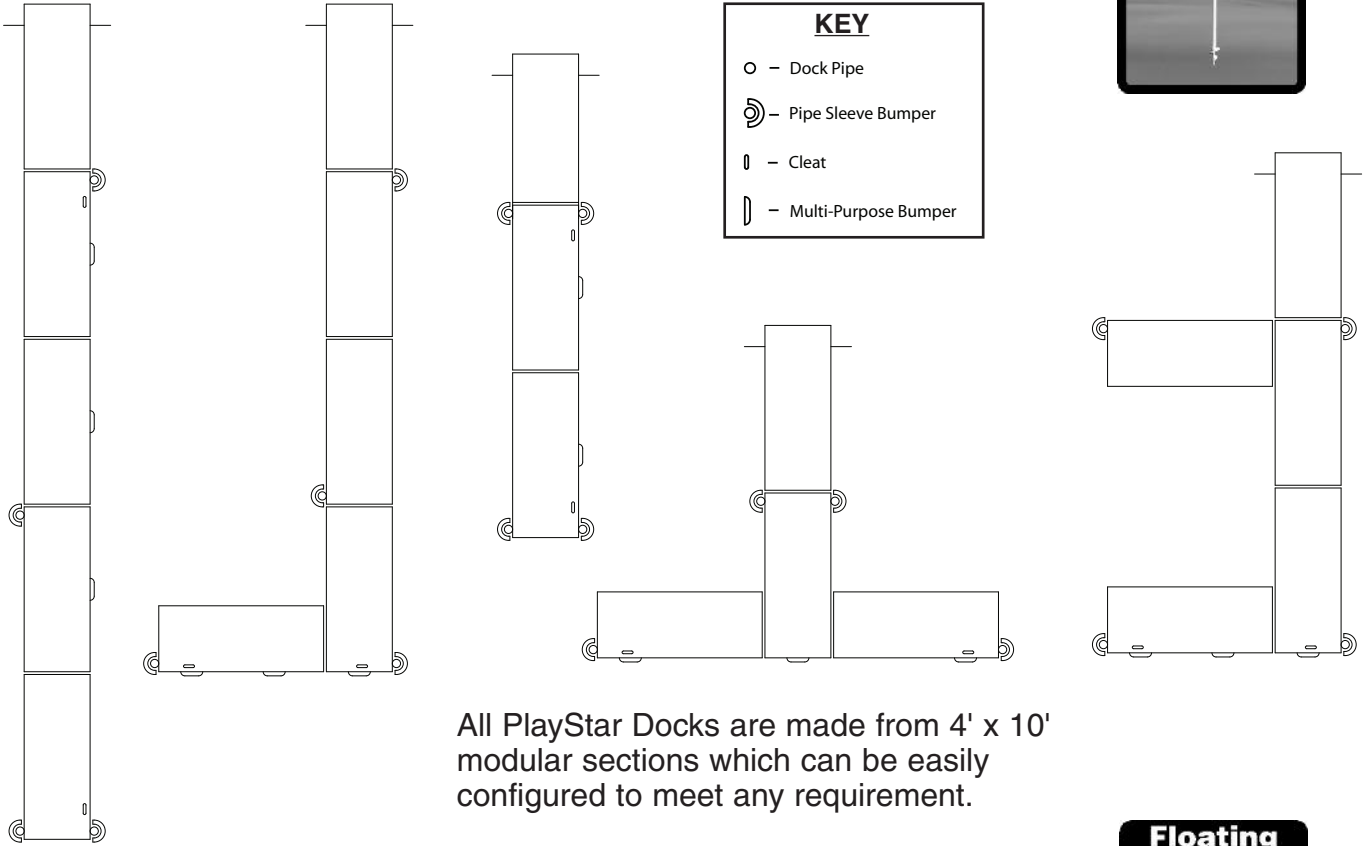
Safety Glasses
Measuring Tape
Pencil

Carpenter's Square
3/8" and 9/16" Socket and Wrench
3/8" and 9/16" Combination Wrench

Drill
1/8", 1/4" and 3/8" Drill Bits
#2 Phillips Screwdriver

READ ALL INSTRUCTIONS THOROUGHLY BEFORE YOU BEGIN CONSTRUCTION. FLOATING DOCK PROJECT STARTS HERE.

DOCK LAYOUT EXAMPLES



All PlayStar Docks are made from 4' x 10' modular sections which can be easily configured to meet any requirement.

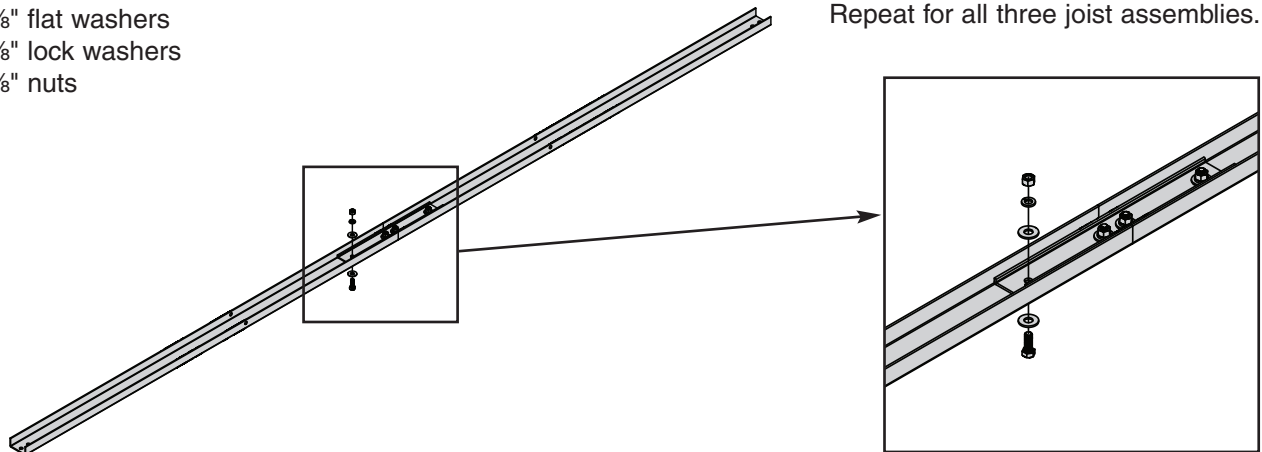
FRAME ASSEMBLY

Items for **STEP 1:**

- (6) Long Joist Rails
- (3) Joist Splices
- (12) 3/8" x 1" hex bolts
- (24) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

On a flat surface, position two long joist rails and one joist splice as shown. Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for all three joist assemblies.

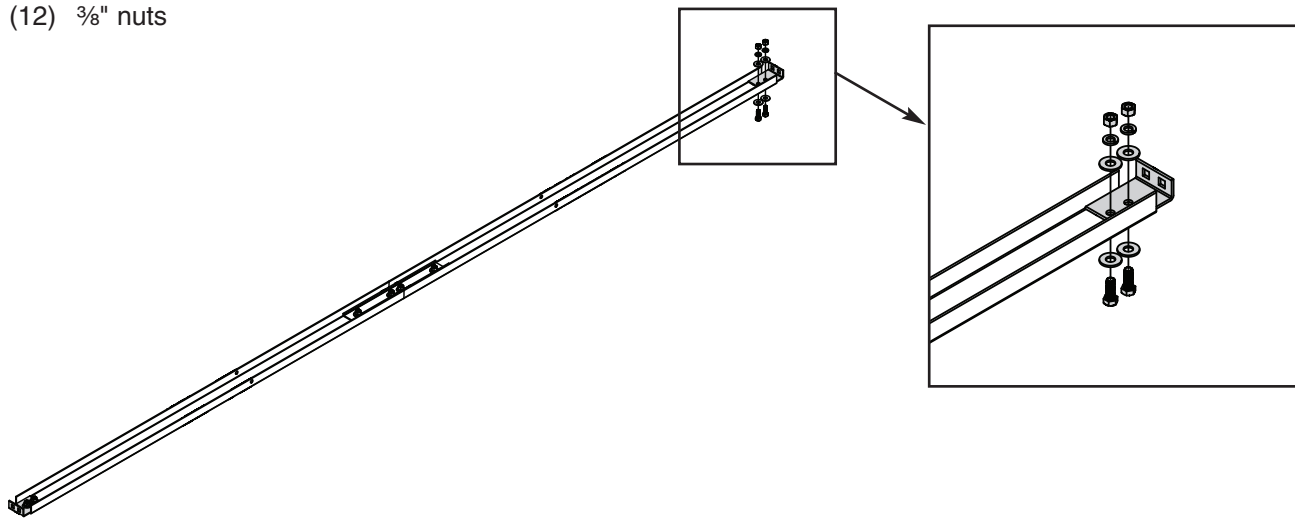


Items for STEP 2:

- (6) L Brackets
- (12) 3/8" x 1" hex bolts
- (24) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

Position two L brackets at both ends of the joist assembly as shown. Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for all three joist assemblies.



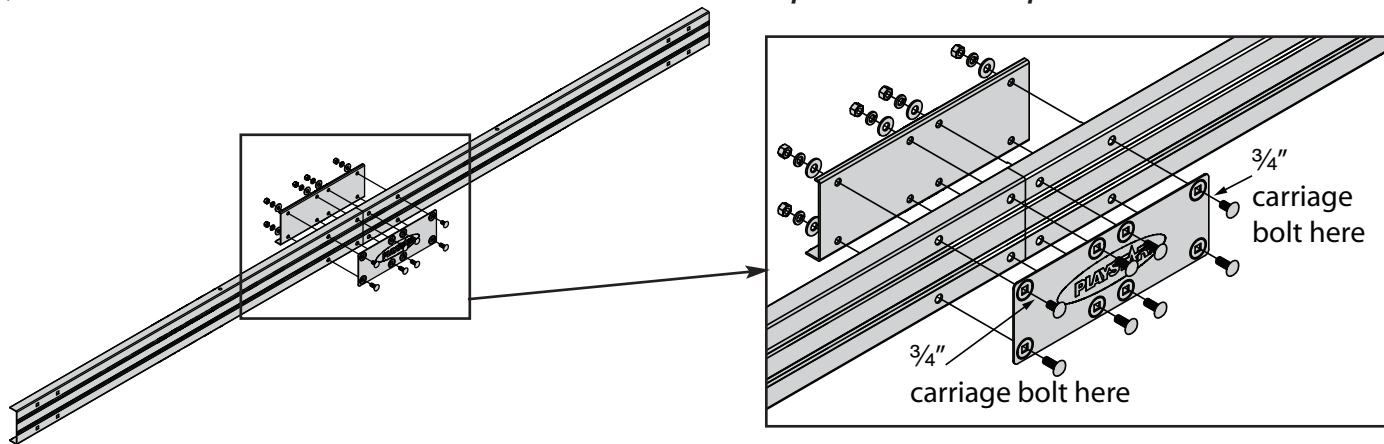
Items for STEP 3:

- (4) Long Frame Rails
- (2) Frame Splices
- (2) Frame Plate
- (4) 3/8" x 3/4" carriage bolts
- (12) 3/8" x 1" carriage bolts
- (16) 3/8" flat washers
- (16) 3/8" lock washers
- (16) 3/8" nuts

On a flat surface, position two long frame rails, one frame splice and one frame plate as shown. Secure with two 3/8" x 3/4" carriage bolts, six 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for both 10' frame assemblies.

Note: If you purchased the PS 1352 Multi-Purpose Bumper and wish to install it at the center of the 10' side (see accessories pages 22 and 23), replace the frame plate with the bumper at this time.



Items for STEP 4:

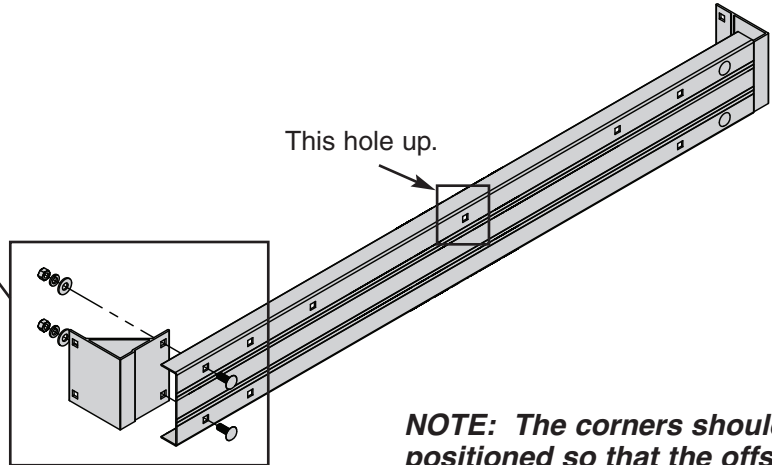
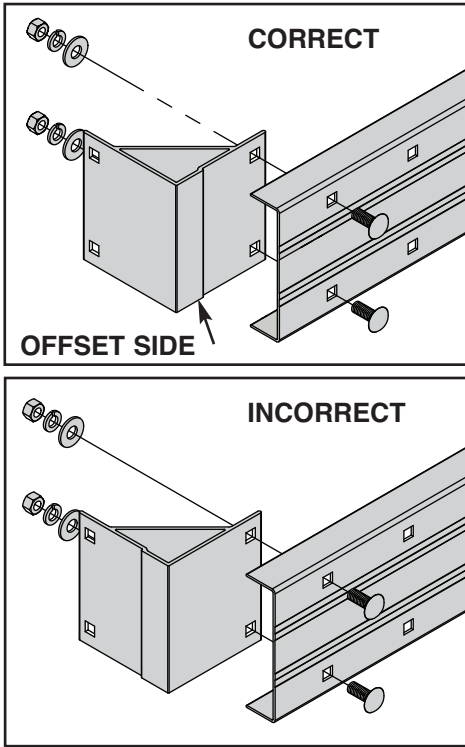
- (2) End Frame Rails
- (4) Corners
- (8) 3/8" x 1" carriage bolts
- (8) 3/8" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

Position two corners and one end frame rail as shown.

Secure corners (and any hinges and pipe sleeves) with 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for both 4' frame assemblies.

Refer to page 4 for layout of hinges and pipe sleeves, which need to be installed on the 4' side at this time. See pages 7 & 8 for installation instructions.



NOTE: The corners should be positioned so that the offset sides are tight against the ends of the end frame rail.

Helpful Hint: The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening in Step 7.

Items for STEP 5:

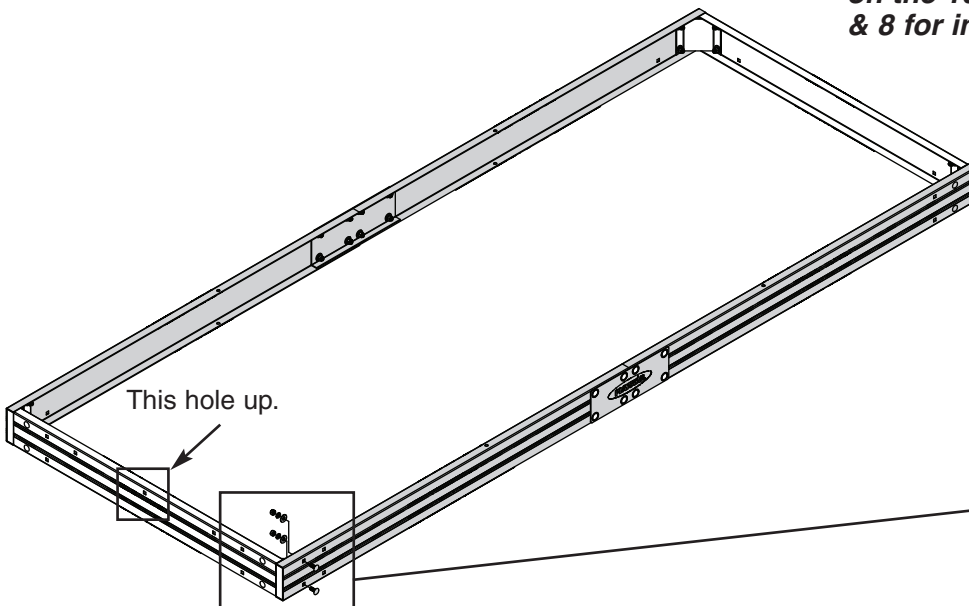
- (2) 4' End Frame Assemblies
- (2) 10' Frame Assemblies
- (8) 3/8" x 1" carriage bolts
- (8) 3/8" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

On a flat surface, position two 4' end frame assemblies and two 10' frame assemblies as shown.

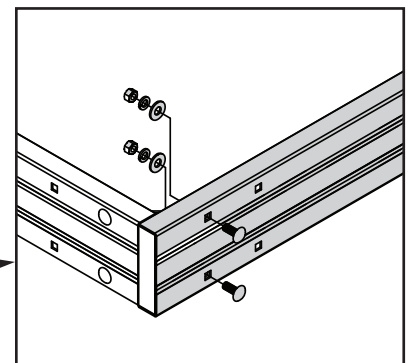
Secure with 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

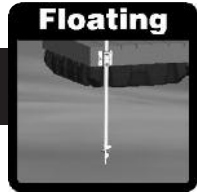
Finger tighten only.

Refer to page 4 for layout of hinges and pipe sleeves, which need to be installed on the 10' side at this time. See pages 7 & 8 for installation instructions.



Helpful Hint: The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening in Step 7.





ATTACHING HINGES

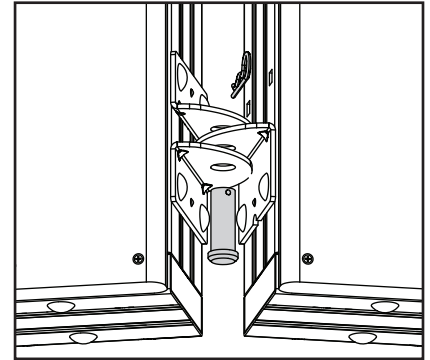
STRAIGHT CONNECTION

Refer to your specific project for locations.

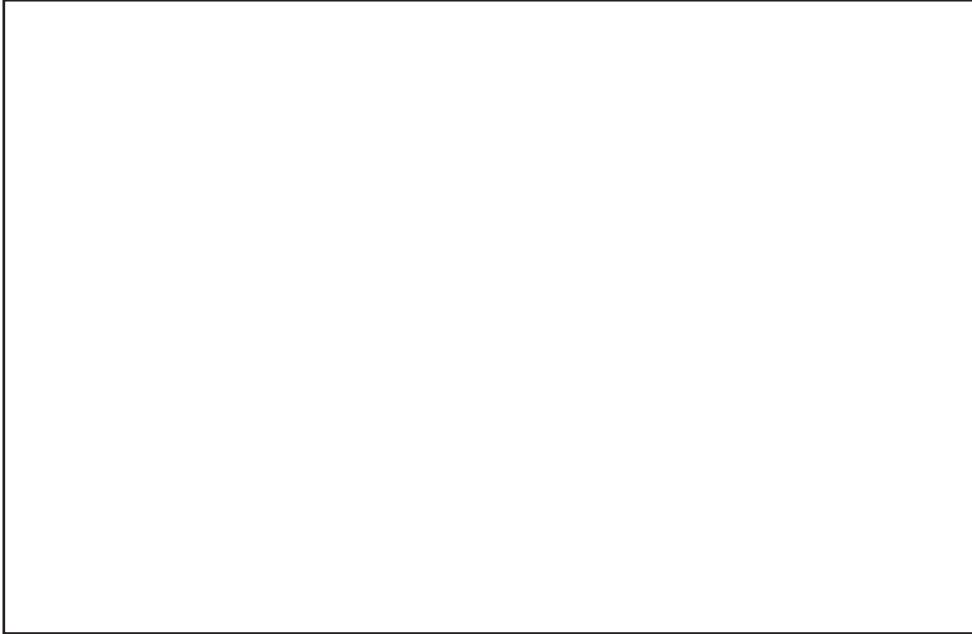
Attach the hinges to the frame as you assemble the corner hardware.

Position the long hinge (with notch) in each corner of one 4' side of the dock section as shown.

Position short hinges (no notch) pointing down in each corner of one 4' side of the next dock section to be attached.



Connect sections with pin and clip.



NOTE:

The short hinge (no notch) half should be attached to the end of the dock section furthest from shore.

90° CONNECTION

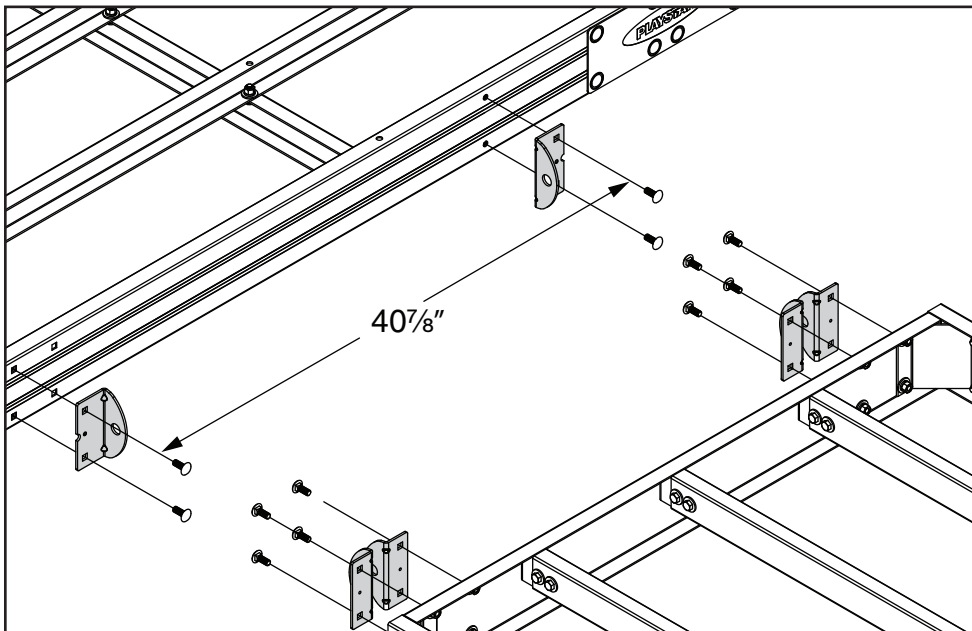
Refer to your specific project for locations.

Attach the hinges to the frame as you assemble the corner hardware.

Position a long hinge (with notch) in corner of one 10' side of the dock section as shown.

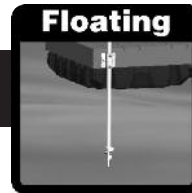
Position long hinge (with notch) so that the center distance between the outside mounting holes is 40⁷/₈" as shown.

Use the long hinge (with notch) as a drill guide and mark the two hole locations. Drill 1/8" holes through the side of the aluminum frame at the marked locations. Use the 1/8" holes as a drill guide and drill 3/8" holes.



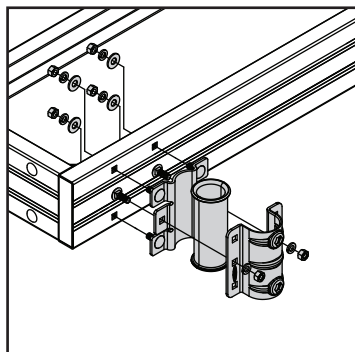
ATTACHING PIPE SLEEVES

Floating



COMMERCIAL GRADE PIPE SLEEVE PS 1080 (Floating Only)

Attach the pipe sleeve to the frame as you assemble the corner hardware as shown. Secure with $\frac{3}{8}$ " x 1" carriage bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.



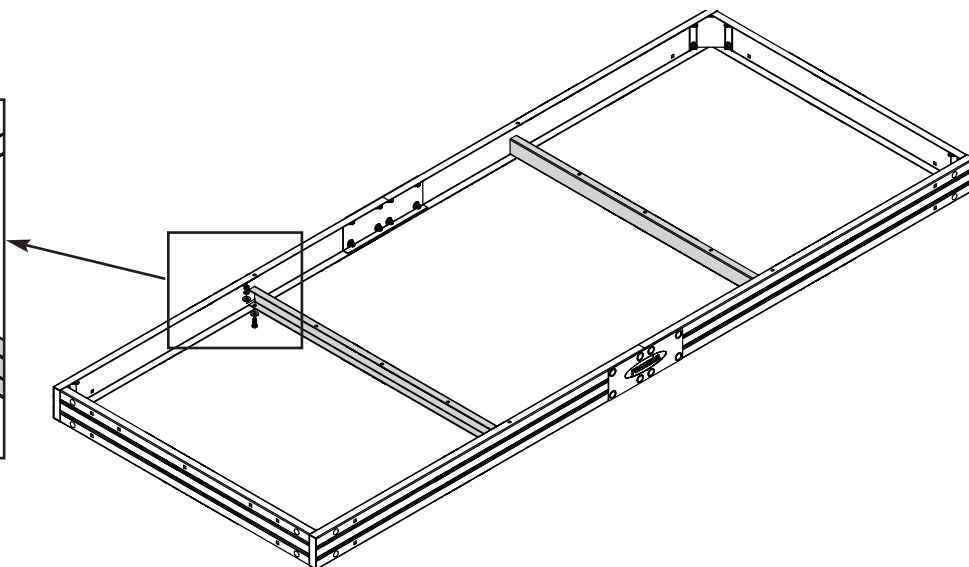
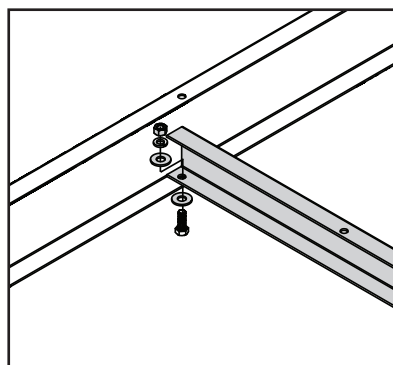
Refer to your specific project for locations.

Items for **STEP 6:**

- (2) Joist Cross Rails
- (4) $\frac{3}{8}$ " x 1" hex bolts
- (8) $\frac{3}{8}$ " flat washers
- (4) $\frac{3}{8}$ " lock washers
- (4) $\frac{3}{8}$ " nuts

On a flat surface, position two joist cross rails inside the 4' x 10' frame as shown. Secure with $\frac{3}{8}$ " x 1" hex bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.

Finger tighten only.



Items for **STEP 7:**

- (3) Joist Assemblies
- (6) 3/8" x 1" carriage bolts
- (6) 3/8" x 1" hex bolts
- (18) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

On a flat surface, position three joist assemblies inside the 4' x 10' frame as shown. Secure with 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts where the L brackets meet the end frame rails. (Figure 1)

Finger tighten only.

Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts where the long joist rails intersect with the joist cross rails. (Figure 2)

Finger tighten only.

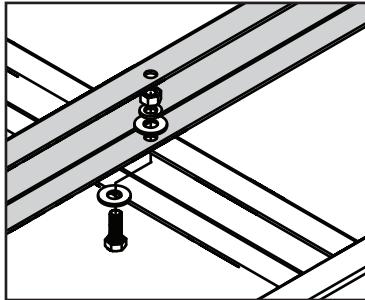


Figure 2

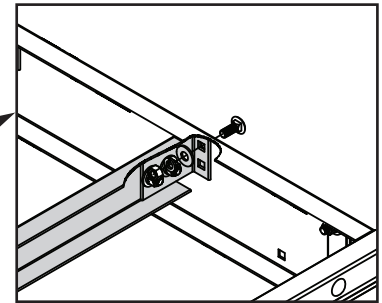
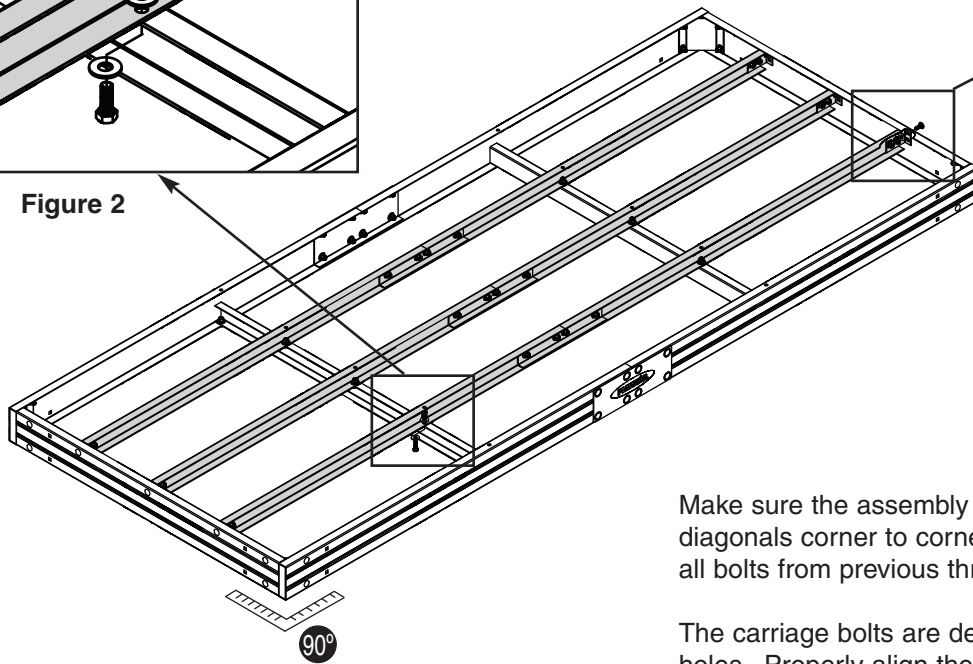


Figure 1



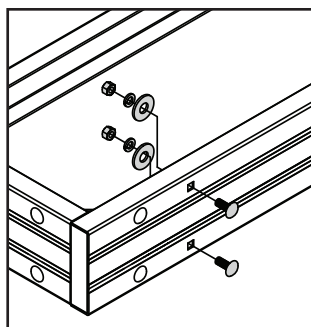
Make sure the assembly remains square by measuring both diagonals corner to corner. Once the dock is square, tighten all bolts from previous three steps.

The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening.

Items for **STEP 8:**

- (8) 3/8" x 1" carriage bolts
- (8) 1/2" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

Install 3/8" x 1" carriage bolts, 1/2" flat washers, 3/8" lock washers and 3/8" nuts into any exposed holes as shown and tighten securely.



Note: If you purchased an accessory that needs to be bolted into the side of the dock (see accessories pages 22 and 23), you can use these exposed holes for your accessories in place of drilling new holes.

Helpful Hint: After assembly, the Aluminum Frame can be easily cleaned with a mild solution of soap and water or Non-Abrasive aluminum cleaner.



**If you are installing a Resin Dock Top (PS 1320), you must install at this time. Go to page 21.
Turn to page 20 if you are attaching a Wood Top.**



ATTACHING FLOATS

Items for this STEP:

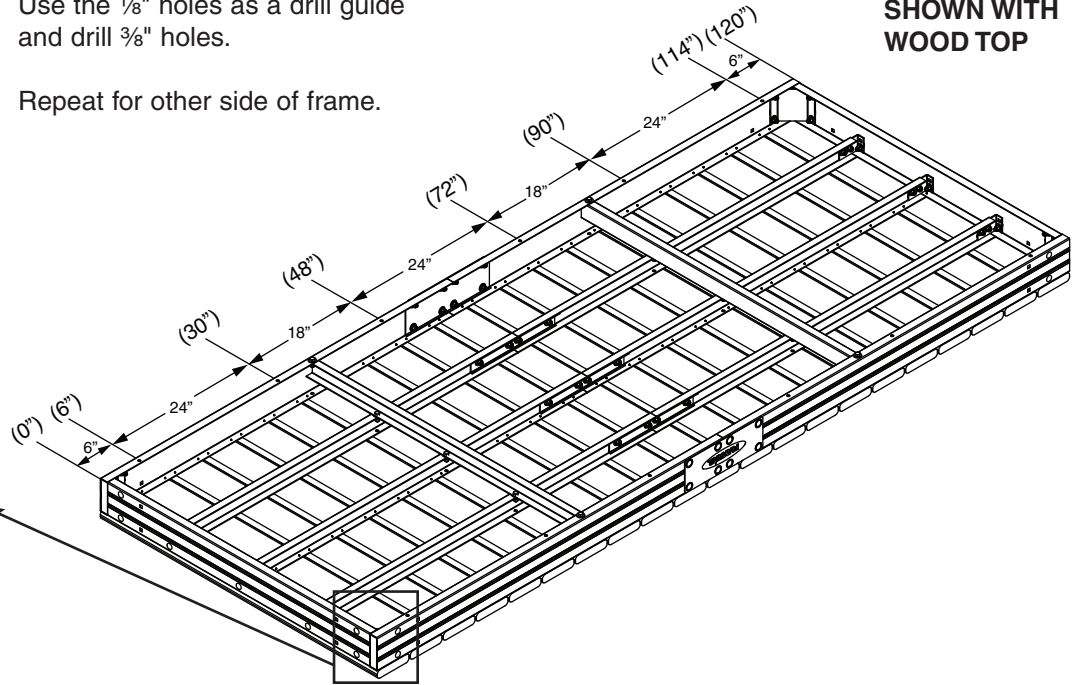
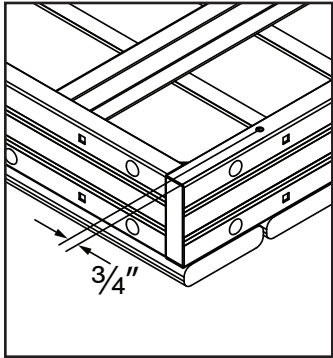
Turn the dock over onto a flat surface and mark the 6 float hole locations at dimensions shown.

Drill $\frac{1}{8}$ " holes through the bottom lip of the aluminum frame at the marked locations.

Use the $\frac{1}{8}$ " holes as a drill guide and drill $\frac{3}{8}$ " holes.

Repeat for other side of frame.

SHOWN WITH WOOD TOP

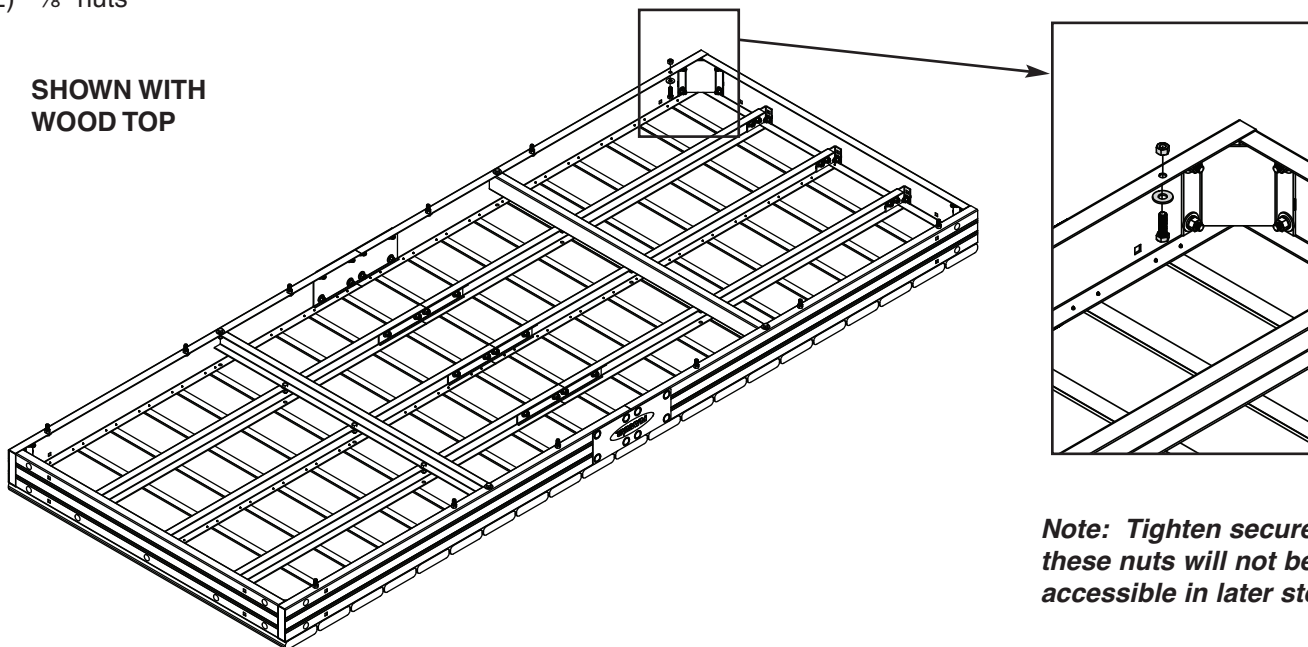


Items for this STEP:

- (12) $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts
- (12) $\frac{3}{8}$ " flat washers
- (12) $\frac{3}{8}$ " nuts

Install $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts, $\frac{3}{8}$ " flat washers and $\frac{3}{8}$ " nuts at the twelve locations as shown.

SHOWN WITH WOOD TOP



Note: Tighten securely as these nuts will not be accessible in later steps.

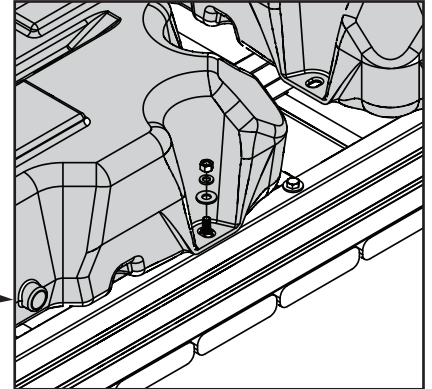
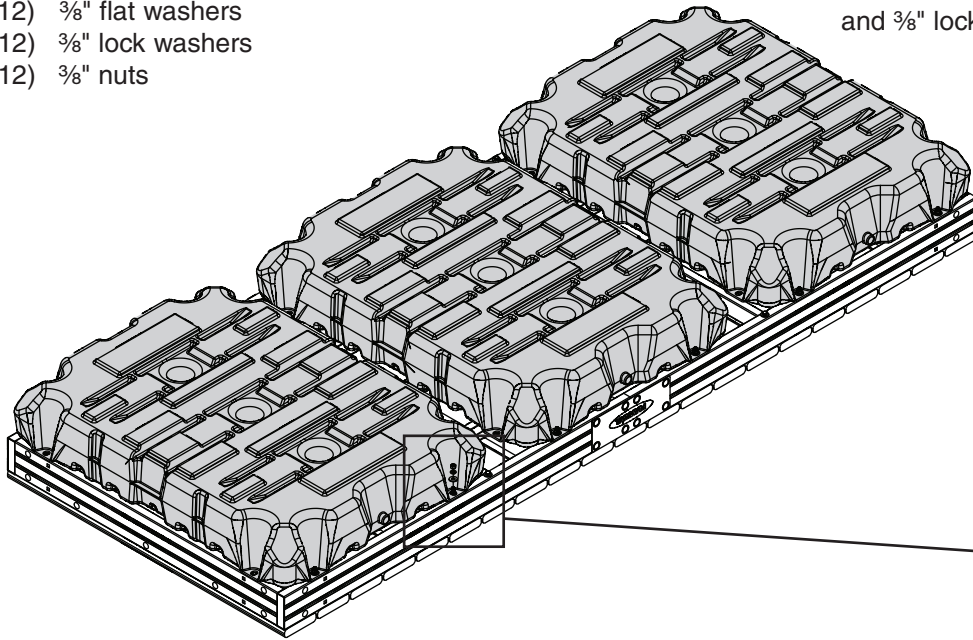
Items for this STEP:

- (3) Floats (PS 1155)
- (12) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

Position floats as shown. Float holes will fit over bolts installed in previous step.

Secure with 3/8" flat washers, 3/8" lock washers and 3/8" lock nuts as shown.

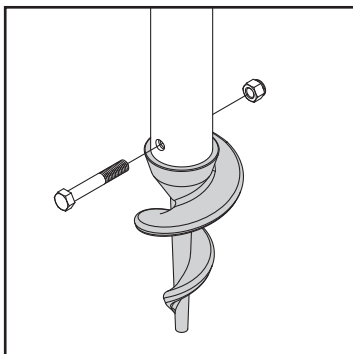
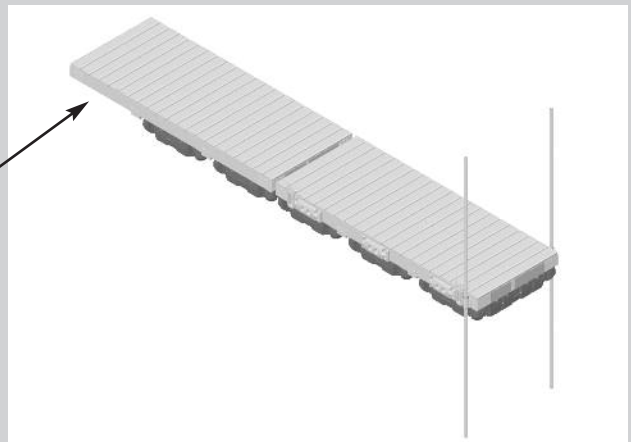
NOTE: PlayStar's floats are intended to provide the maximum stability by mounting them with a 4 ft. orientation under the width of the dock.



Do not attach a float to the gangplank section closest to shore as shown.

The end without the float must rest firmly on land.

Refer to your specific project for locations.



Refer to your specific project for locations.

COMMERCIAL GRADE AUGER
PS 1100 (Floating Only)

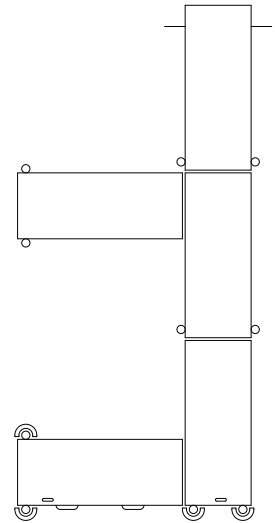
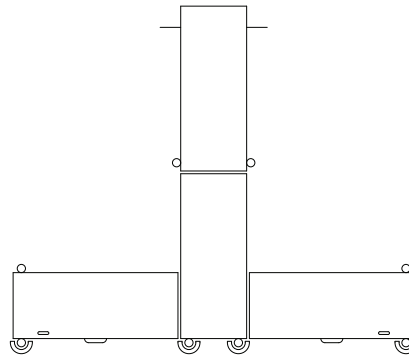
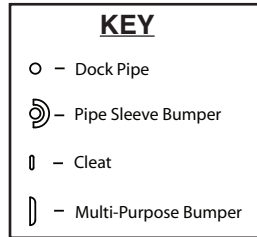
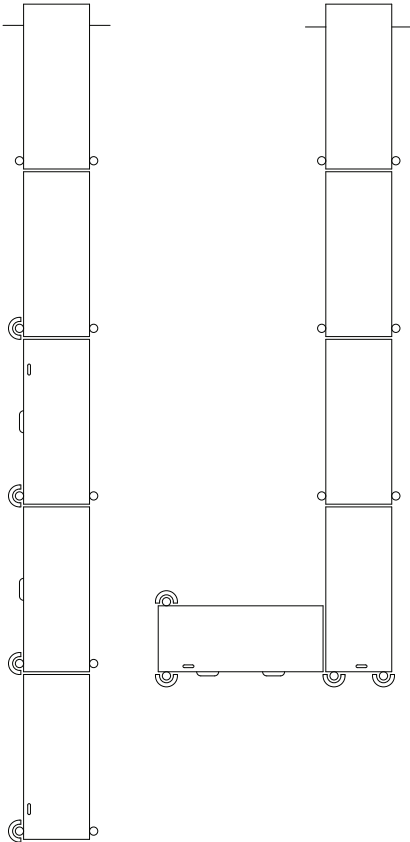
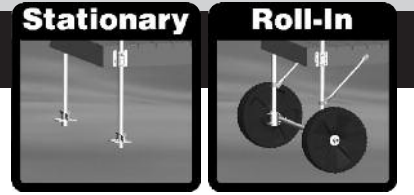
Drill one 3/8" hole in pipe 1 1/16" up from the end. Insert Auger into the pipe, align holes and finish drilling opposite side. Secure with the nut and bolt provided.

NOTE: It is recommended you sink the poles with auger a minimum of two feet into a firm bottom.

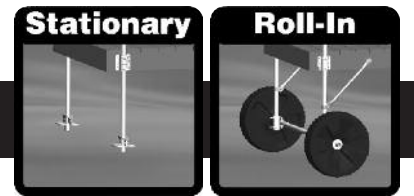
READ ALL INSTRUCTIONS THOROUGHLY BEFORE YOU BEGIN CONSTRUCTION.

STATIONARY and ROLL-IN PROJECT STARTS HERE.

DOCK LAYOUT EXAMPLES



All PlayStar Docks are made from 4' x 10' modular sections which can be easily configured to meet any requirement.



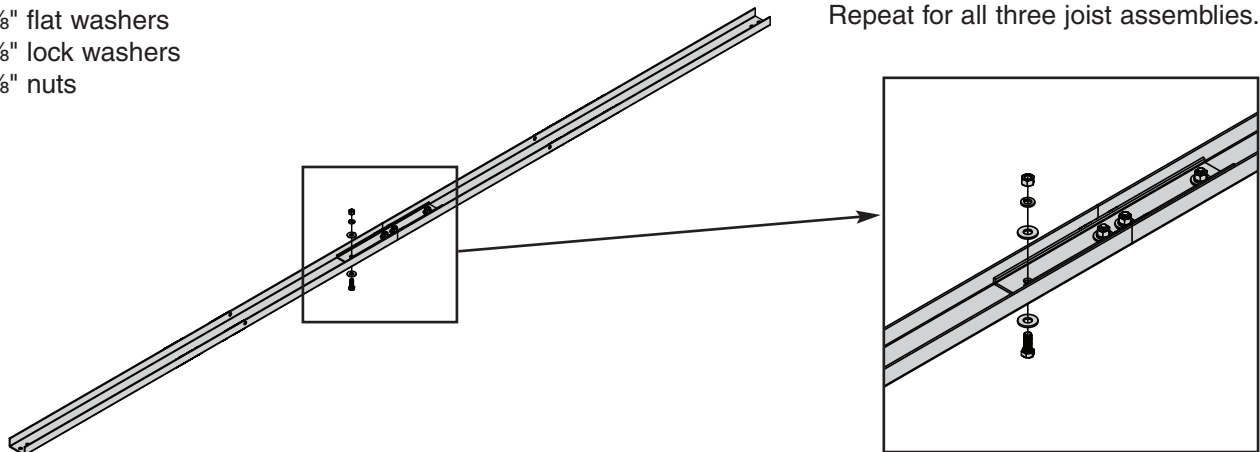
FRAME ASSEMBLY

Items for **STEP 1:**

- (6) Long Joist Rails
- (3) Joist Splices
- (12) 3/8" x 1" hex bolts
- (24) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

On a flat surface, position two long joist rails and one joist splice as shown. Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for all three joist assemblies.

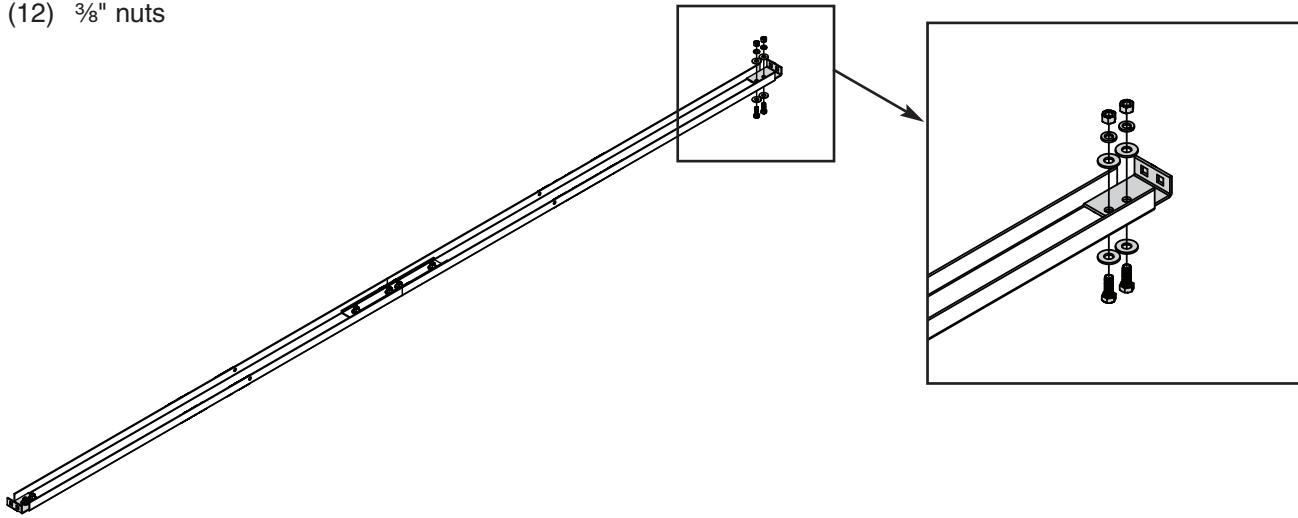


Items for STEP 2:

- (6) L Brackets
- (12) 3/8" x 1" hex bolts
- (24) 3/8" flat washers
- (12) 3/8" lock washers
- (12) 3/8" nuts

Position two L brackets at both ends of the joist assembly as shown. Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for all three joist assemblies.



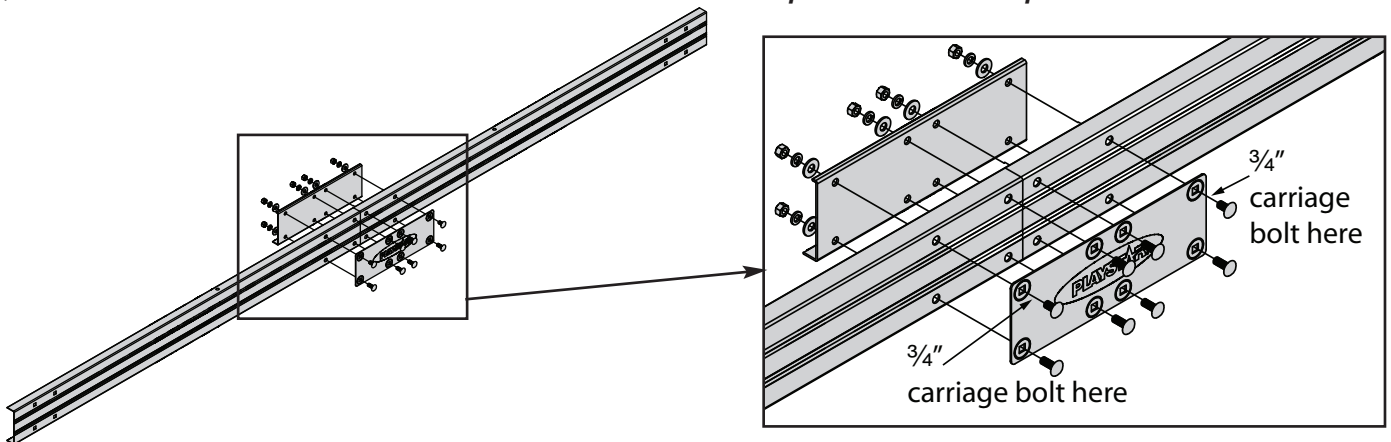
Items for STEP 3:

- (4) Long Frame Rails
- (2) Frame Splices
- (2) Frame Plate
- (4) 3/8" x 3/4" carriage bolts
- (12) 3/8" x 1" carriage bolts
- (16) 3/8" flat washers
- (16) 3/8" lock washers
- (16) 3/8" nuts

On a flat surface, position two long frame rails, one frame splice and one frame plate as shown. Secure with two 3/8" x 3/4" carriage bolts, six 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for both 10' frame assemblies.

Note: If you purchased the PS 1352 Multi-Purpose Bumper and wish to install it at the center of the 10' side (see accessories pages 22 and 23), replace the frame plate with the bumper at this time.



Items for STEP 4:

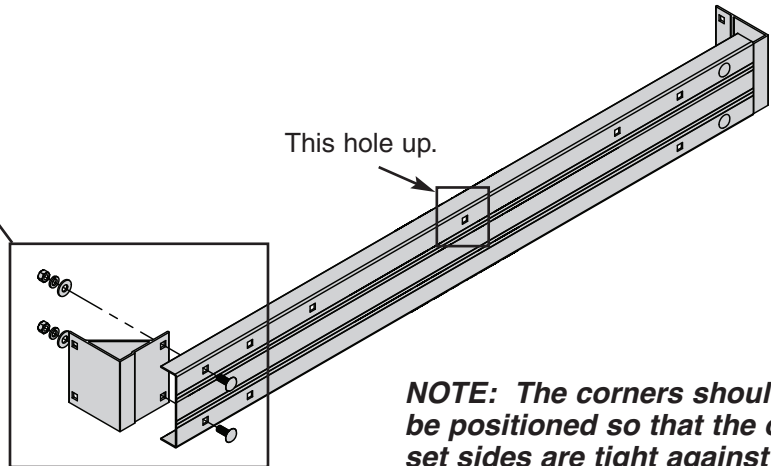
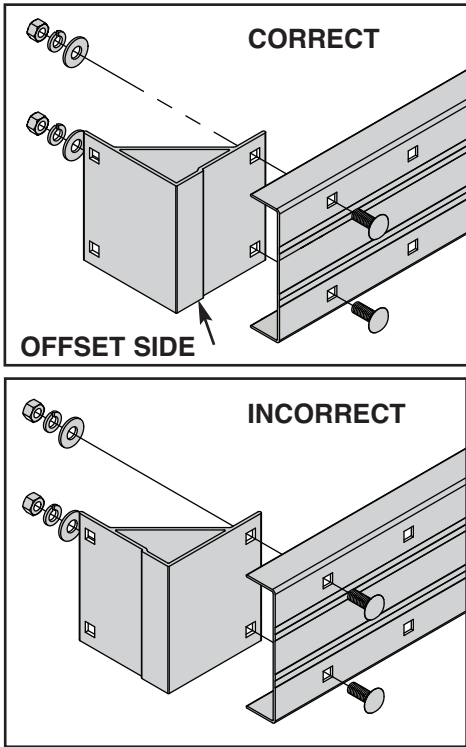
- (2) End Frame Rails
- (4) Corners
- (8) 3/8" x 1" carriage bolts
- (8) 3/8" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

Position two corners and one end frame rail as shown.

Secure corners (and any pipe sleeve and clips) with 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Repeat for both 4' frame assemblies.

Refer to page 12 for layout of pipe sleeves and clips, which need to be installed on the 4' side at this time. See pages 15 & 16 for installation instructions.



NOTE: The corners should be positioned so that the offset sides are tight against the ends of the end frame rail.

Helpful Hint: The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening in Step 7.

Items for STEP 5:

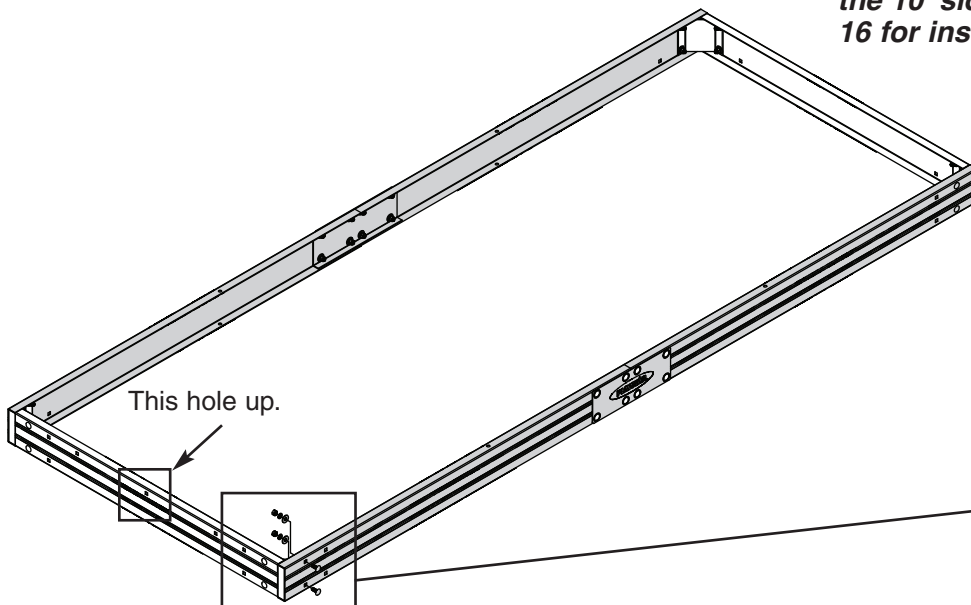
- (2) 4' End Frame Assemblies
- (2) 10' Frame Assemblies
- (8) 3/8" x 1" carriage bolts
- (8) 3/8" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

On a flat surface, position two 4' end frame assemblies and two 10' frame assemblies as shown.

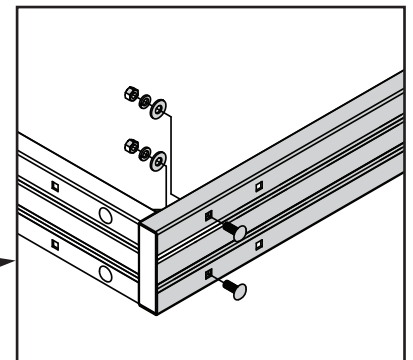
Secure corners (and any pipe sleeves and clips) with 3/8" x 1" carriage bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Finger tighten only.

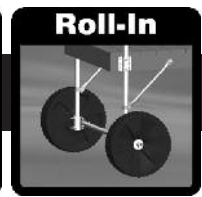
Refer to page 12 for layout of pipe sleeves and clips, which need to be installed on the 10' side at this time. See pages 15 & 16 for installation instructions.



Helpful Hint: The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening in Step 7.

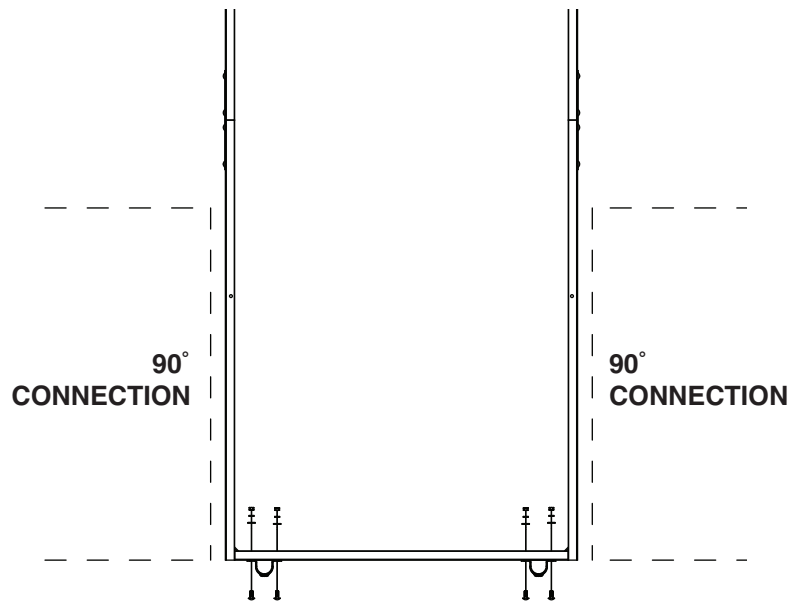
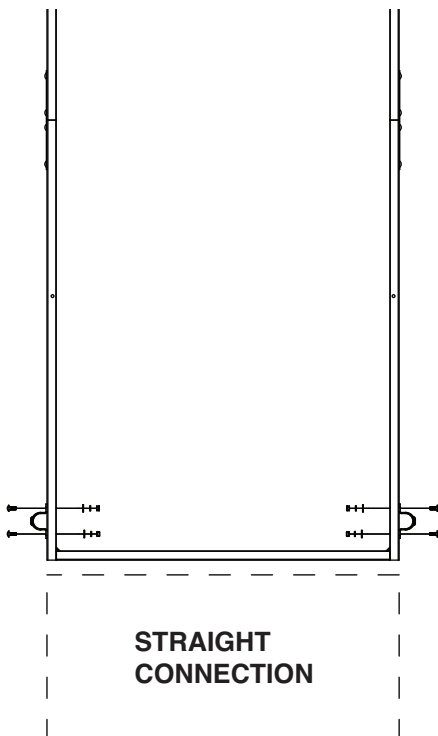
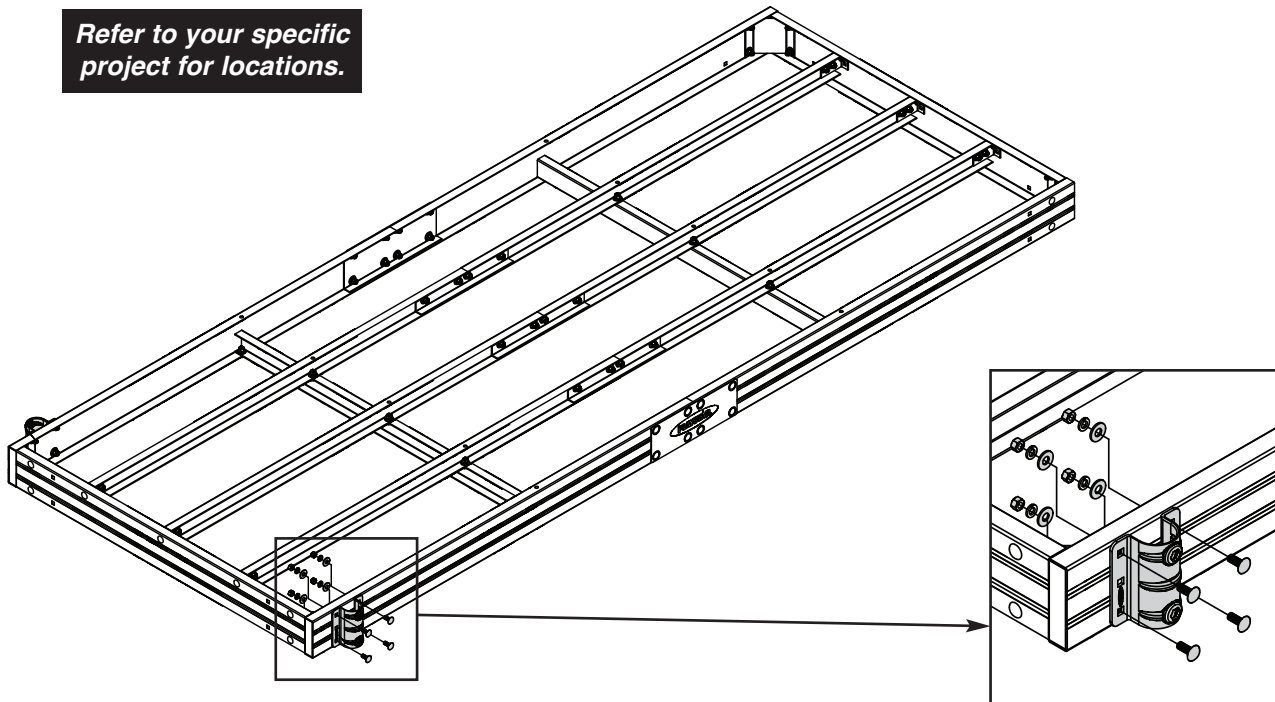


ATTACHING PIPE SLEEVES



Attach the pipe sleeves to the frame as you assemble the corner hardware as shown. Secure with $\frac{3}{8}$ " x 1" carriage bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.

Refer to your specific project for locations.



NOTE:

The pipe sleeves should be attached to the 10' side of the dock for a straight connection. The pipe sleeves should be attached to the 4' side of the dock for a 90° connection.

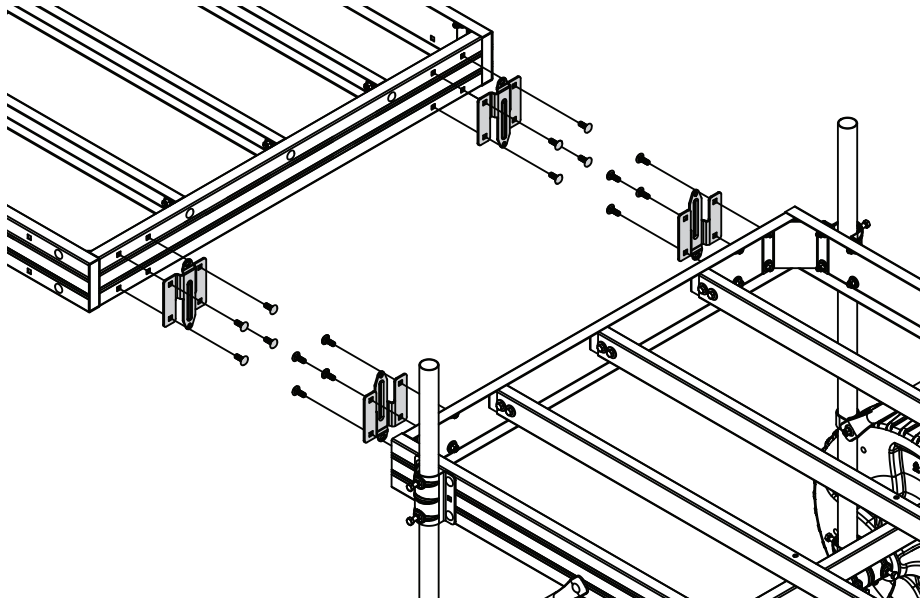
ATTACHING CLIPS

Stationary

Roll-In

STRAIGHT CONNECTION

Refer to your specific project for locations.



Attach the clips to the frame as you assemble the corner hardware.

Position a clip with center tab pointing up in each corner of one 4' side of the dock section as shown.

Position clips with center tab pointing down in each corner of one 4' side of the next dock section to be attached.

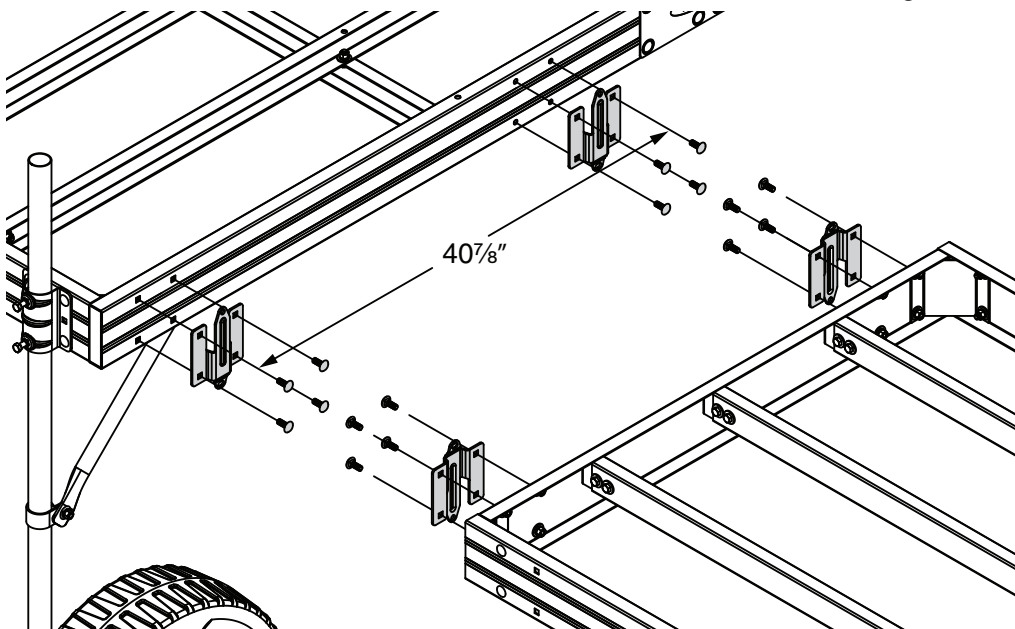
SHOWN WITH ROLL-IN OPTION

NOTE:

The end of the dock section with posts will always have the clips with center tab pointing up.

90° CONNECTION

Refer to your specific project for locations.



Attach the clips to the frame as you assemble the corner hardware.

Position a clip with center tab pointing up in corner of one 10' side of the dock section as shown.

Position second clip with center tab pointing up so that the center distance between the outside mounting holes is $40\frac{7}{8}$ " as shown.

Use the clip as a drill guide and mark the four hole locations. Drill $\frac{1}{8}$ " holes through the side of the aluminum frame at the marked locations. Use the $\frac{1}{8}$ " holes as a drill guide and drill $\frac{3}{8}$ " holes.

Position clips with center tab pointing down in each corner of one 4' side of the next dock section to be attached.

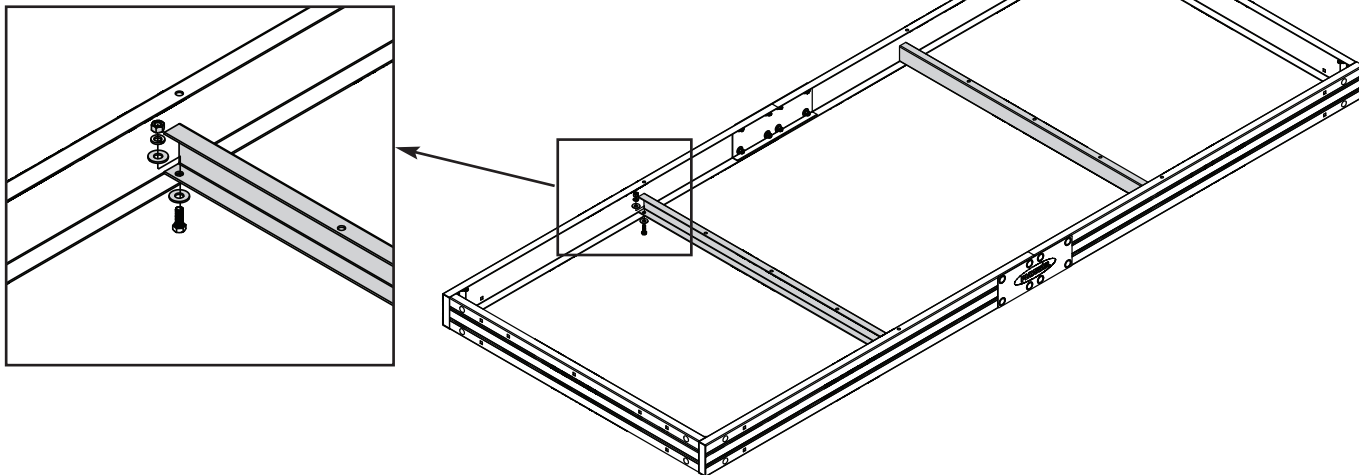
SHOWN WITH ROLL-IN OPTION

Items for STEP 6:

- (2) Joist Cross Rails
- (4) $\frac{3}{8}$ " x 1" hex bolts
- (8) $\frac{3}{8}$ " flat washers
- (4) $\frac{3}{8}$ " lock washers
- (4) $\frac{3}{8}$ " nuts

On a flat surface, position two joist cross rails inside the 4' x 10' frame as shown. Secure with $\frac{3}{8}$ " x 1" hex bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.

Finger tighten only.



Items for STEP 7:

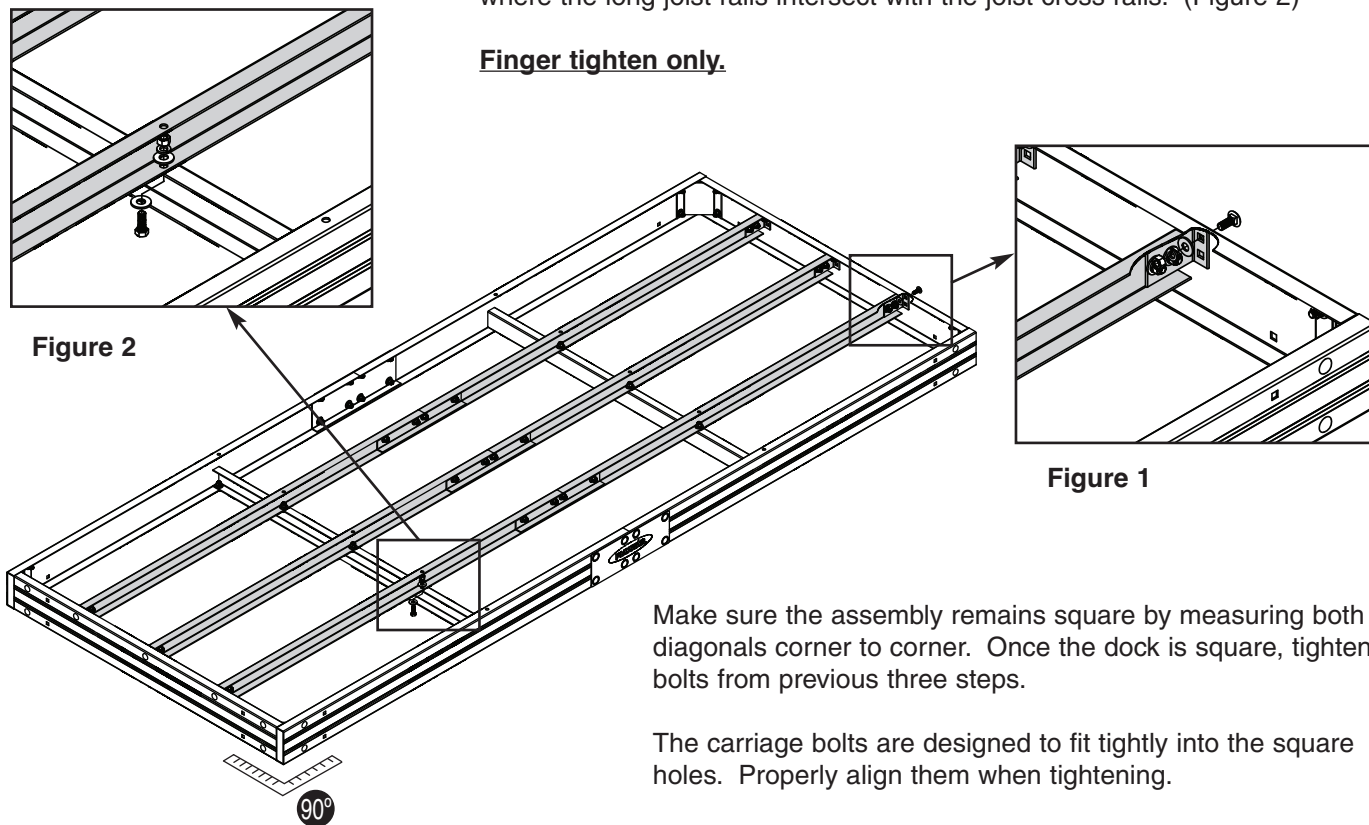
- (3) Joist Assemblies
- (6) $\frac{3}{8}$ " x 1" carriage bolts
- (6) $\frac{3}{8}$ " x 1" hex bolts
- (18) $\frac{3}{8}$ " flat washers
- (12) $\frac{3}{8}$ " lock washers
- (12) $\frac{3}{8}$ " nuts

On a flat surface, position three joist assemblies inside the 4' x 10' frame as shown. Secure with $\frac{3}{8}$ " x 1" carriage bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts where the L brackets meet the end frame rails. (Figure 1)

Finger tighten only.

Secure with $\frac{3}{8}$ " x 1" hex bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts where the long joist rails intersect with the joist cross rails. (Figure 2)

Finger tighten only.



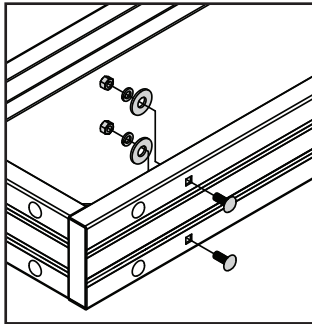
Make sure the assembly remains square by measuring both diagonals corner to corner. Once the dock is square, tighten all bolts from previous three steps.

The carriage bolts are designed to fit tightly into the square holes. Properly align them when tightening.

Items for STEP 8:

- (8) 3/8" x 1" carriage bolts
- (8) 1/2" flat washers
- (8) 3/8" lock washers
- (8) 3/8" nuts

Install 3/8" x 1" carriage bolts, 1/2" flat washers, 3/8" lock washers and 3/8" nuts into any exposed holes as shown and tighten securely.



Note: *If you purchased an accessory that needs to be bolted into the side of the dock (see accessories pages 22 and 23), you can use these exposed holes for your accessories in place of drilling new holes.*

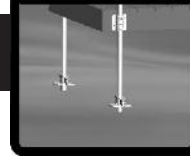
Helpful Hint: *After assembly, the Aluminum Frame can be easily cleaned with a mild solution of soap and water or Non-Abrasive aluminum cleaner.*



**Turn to page 20 if you are attaching a Wood Top.
Turn to page 21 if you are attaching a Resin Dock Top (PS 1320).**

HOW TO ADJUST DOCK HEIGHT

Stationary



Roll-In

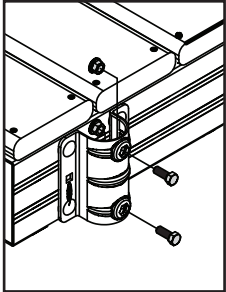
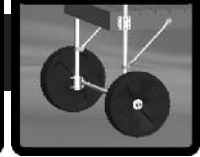


Figure 1

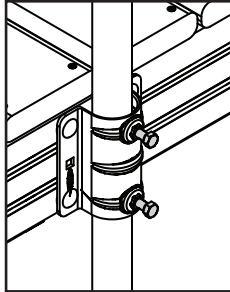


Figure 2

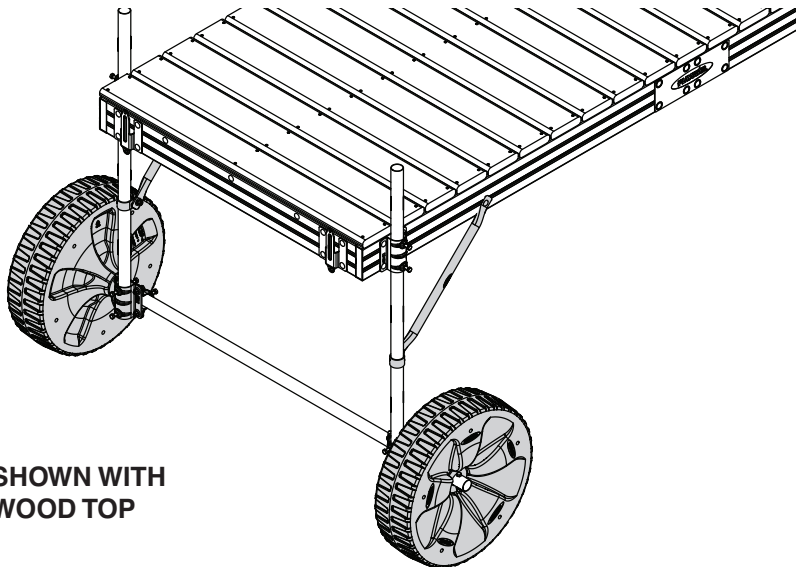
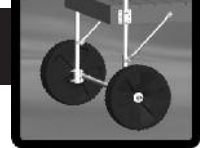
Position two 3/8" flange nuts into pipe sleeve as shown. (Figure 1)

Insert dock pipe into pipe sleeves at desired height.

Tighten pipe with 3/8" x 1" hex bolt and 3/8" flange nut as shown. (Figure 2)

ROLL-IN OPTION

Roll-In



SHOWN WITH
WOOD TOP

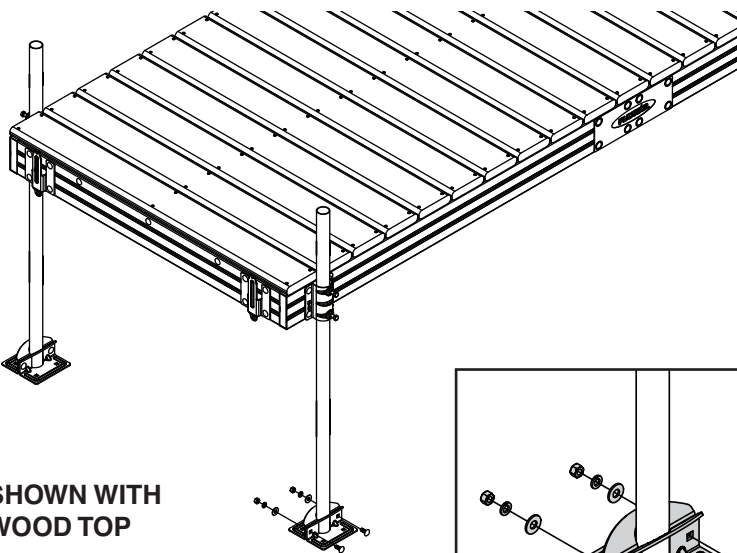
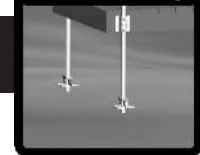
Purchase Separately:

- (2) PS 1198 Dock Wheel Axle Kit
- (2) PS 1334 Dock Wheels
- (3) Dock Pipe (1 5/8" or 1 7/8")

Follow the complete assembly instructions included in your PS 1198 Dock Wheel Axle Kit.

STATIONARY OPTION

Stationary



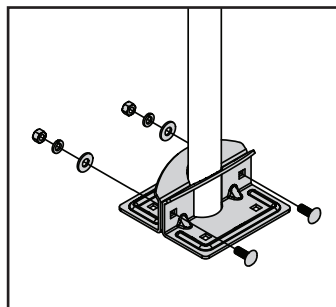
SHOWN WITH
WOOD TOP

Purchase Separately:

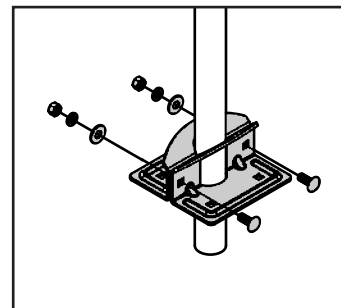
- (2) PS 1023 Commercial Grade Foot Plate
- (2) Dock Pipe (1 5/8" or 1 7/8")

Attach foot plate to dock pipe as shown.

For Additional Support, the pipe can extend below the bottom of the foot plate. This allows the pipe to dig into the surface below.



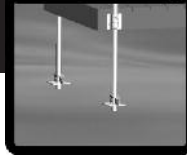
or



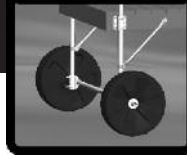
Note: Dock pipe longer than 8 feet may require additional cross bracing.

WOOD TOP ASSEMBLY

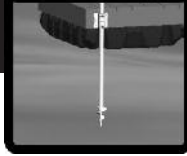
Stationary



Roll-In



Floating



Cutting Guide (Wood Top Only) – Purchase Separately

5/4" x 6" x 8' – eleven (11) boards required

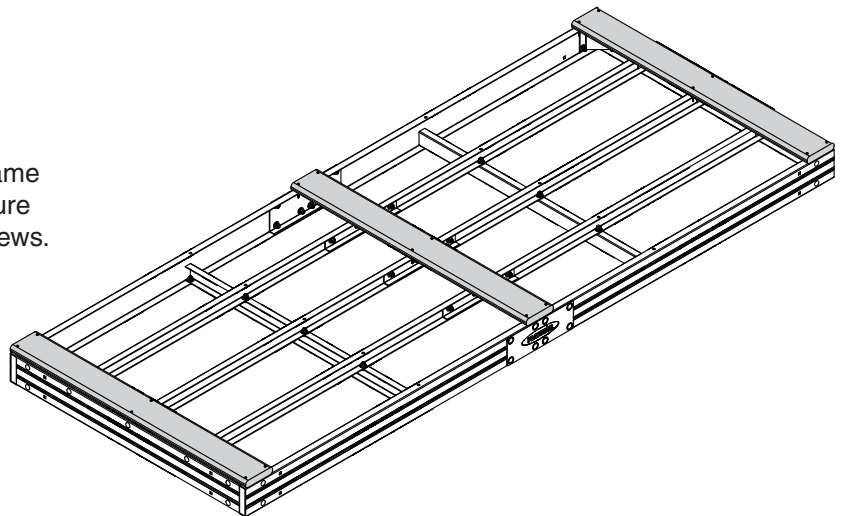
(10) boards	48"	48"
(1) board	48"	

(126) – #10 x 1½" All-Purpose Screws (for Wood and Metal)

Items for this STEP:

- (3) 5/4" x 6" x 48" boards
- (18) #10 x 1½" All-Purpose Screws

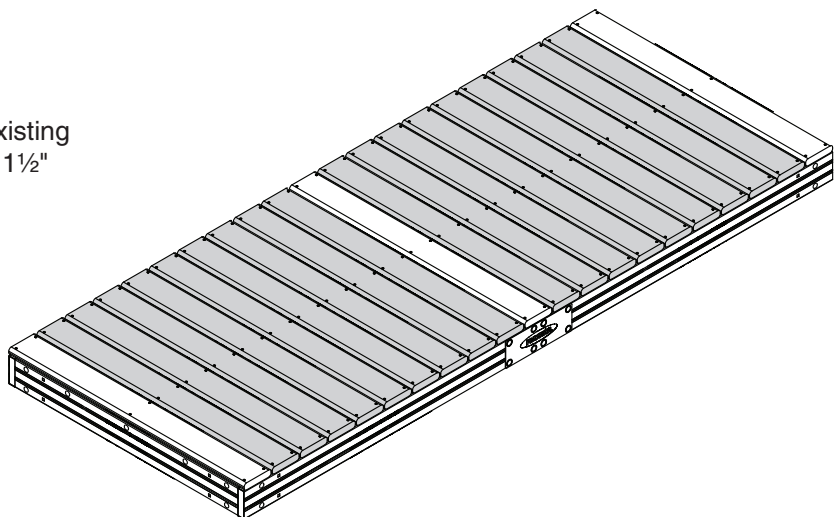
Position one board flush at each end of the frame and one directly in the middle as shown. Secure each board with six #10 x 1½" all-purpose screws.



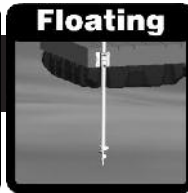
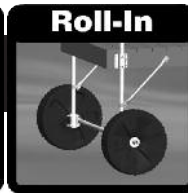
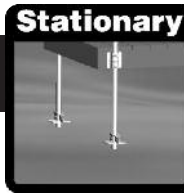
Items for this STEP:

- (18) 5/4" x 6" x 48" boards
- (108) #10 x 1½" All-Purpose Screws

Position boards equally spaced between existing boards. Secure each board with six #10 x 1½" all-purpose screws.



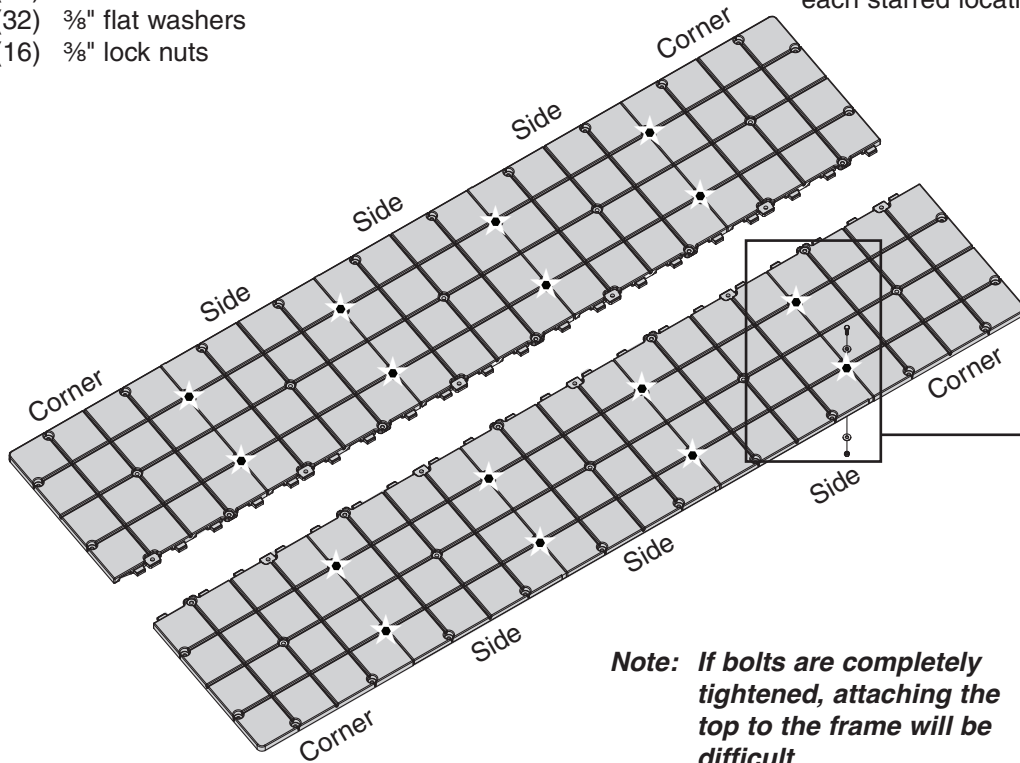
RESIN DOCK TOP ASSEMBLY



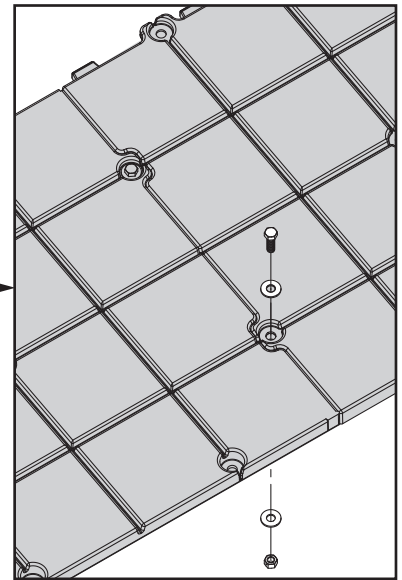
Items for this **STEP:** (included in PS 1320 Resin Dock Top)

- (4) Dock Top Corners
- (6) Dock Top Sides
- (16) $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts
- (32) $\frac{3}{8}$ " flat washers
- (16) $\frac{3}{8}$ " lock nuts

Assemble the tops into two halves as shown. Install $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts, $\frac{3}{8}$ " washers and $\frac{3}{8}$ " lock nuts at each starred location. **Finger tighten only.**



Note: If bolts are completely tightened, attaching the top to the frame will be difficult.

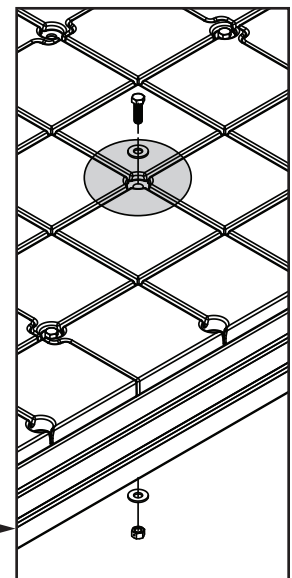
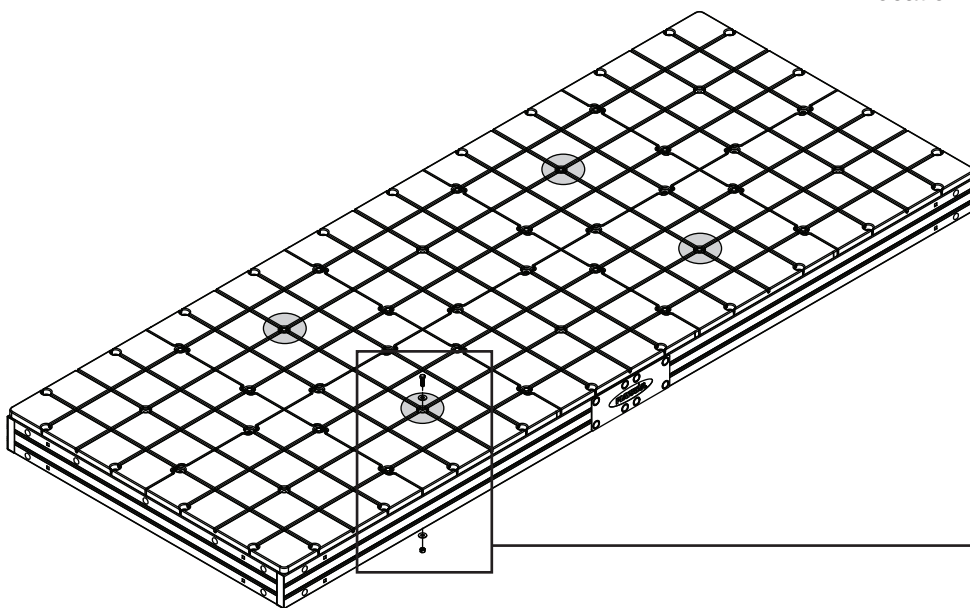


Items for this **STEP:** (included in PS 1320 Resin Dock Top)

- (4) $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts
- (8) $\frac{3}{8}$ " flat washers
- (4) $\frac{3}{8}$ " lock nuts

Position the two assembled halves together and center n the frame as shown.

Finger tighten $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts, $\frac{3}{8}$ " flat washers and $\frac{3}{8}$ " lock nuts at each circled location



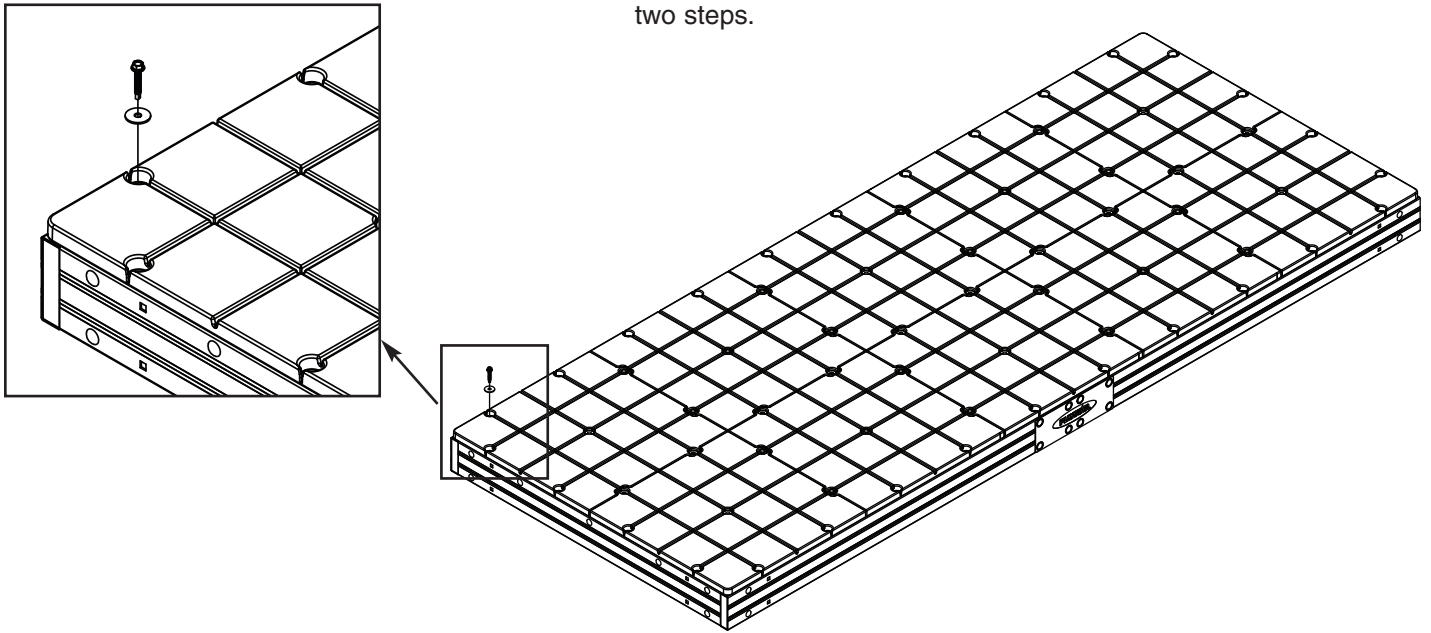
Items for this STEP: (included in PS 1320 Resin Dock Top)

- (44) 1/4" x 1 1/2" self-drilling hex screws
- (44) 1/4" fender washers

Beginning with the exterior holes, secure the resin dock top to the frame with 1/4" x 1 1/2" self-drilling hex screws and fender washers.

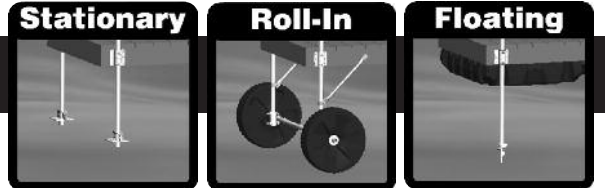
Do not over tighten.

Once dock top is secure, tighten all 1 1/4" hex bolts from the previous two steps.



ATTACHING ACCESSORIES

(PURCHASE SEPARATELY)



MULTI-PURPOSE BUMPER PS 1352

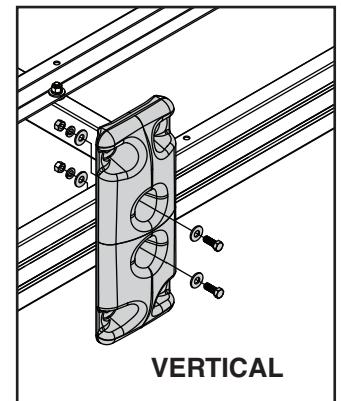
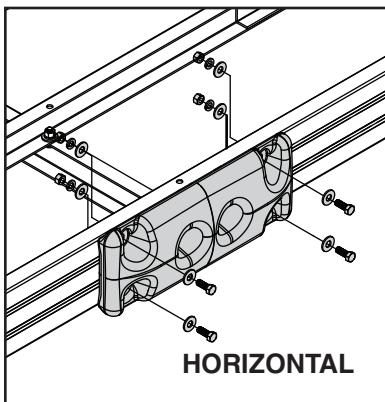
(Hardware not provided)

Position the bumper in desired location. For ease of assembly, you can position the bumper where you have exposed holes or replace the frame plate.

Use the bumper as a drill guide and mark the four hole locations for horizontal mounting or two hole locations for vertical mounting. Drill 1/8" holes through the side of the aluminum frame at the marked locations. Use the 1/8" holes as a drill guide and drill 3/8" holes.

Secure with 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers and 3/8" nuts.

Note: If you are building a Roll In or Stationary, you will use the 3/8" x 1 1/4" hex bolts included in the Aluminum Dock Kit (PS 1505).



Refer to your specific project for locations.

PIPE SLEEVE BUMPER PS 1188

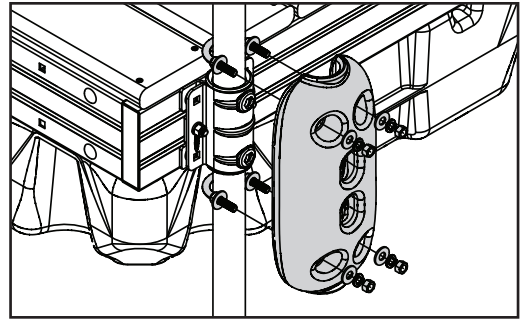
(Hardware provided)

Install two $\frac{3}{8}$ " nuts and $\frac{3}{8}$ " flat washers on each U-bolt as shown.

Attach the pipe sleeve bumper to the U-bolts around the pipe sleeve.

Secure with $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.

Refer to your specific project for locations.



SHOWN ON FLOATING DOCK

RESIN DOCK CLEAT 8" PS 1191

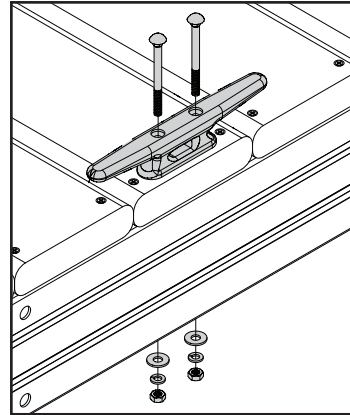
(Hardware not provided)

Position cleat in desired location.

Use the cleat as a drill guide and drill two $\frac{1}{4}$ " holes.

Secure with $\frac{1}{4}$ " x 3" carriage bolts, $\frac{1}{4}$ " flat washers, $\frac{1}{4}$ " split washers and $\frac{1}{4}$ " nuts.

Refer to your specific project for locations.



SHOWN ON WOOD TOP

PREMIUM DOCK CLEAT PS 1354

(Hardware not provided)

Position cleat in desired location. For ease of assembly, you can position the dock cleat where you have exposed holes.

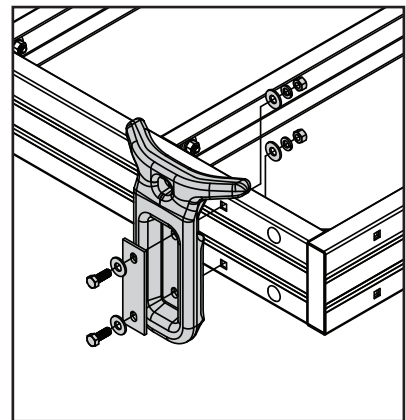
Use the cleat as a drill guide and mark the two hole locations.

Drill $\frac{1}{8}$ " holes through the side of the aluminum frame at the marked locations. Use the $\frac{1}{8}$ " holes as a drill guide and drill $\frac{3}{8}$ " holes.

Secure with $\frac{3}{8}$ " x 1" hex bolts, $\frac{3}{8}$ " flat washers, $\frac{3}{8}$ " lock washers and $\frac{3}{8}$ " nuts.

Note: If you are building a Roll In or Stationary, you will use the $\frac{3}{8}$ " x $1\frac{1}{4}$ " hex bolts included in the Aluminum Dock Kit (PS 1505).

Refer to your specific project for locations.

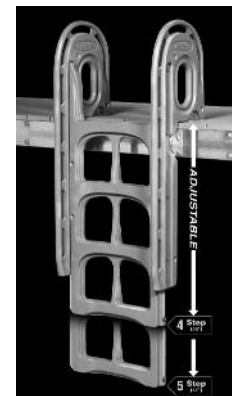


PlayStar Resin Dock Ladder PS 1605

(Hardware provided)

Safe, easy way to climb onto your dock from the water.
Adjustable to 36" or 47" length.

Instructions packaged with ladder.



Thank You for choosing PlayStar. Because it is our intention to make this a positive family experience, we have taken great care in preparing this product. Should you have any questions, or if we can assist you in any way, please call our friendly Customer Service Department for immediate action.

Do not return to the store.

Please call us Toll Free at 1-888-PLAYSTAR
(752-9782)

Monday through Friday, 8:00 A.M. to 5:00 P.M. C.S.T.

Ask for Customer Service.

We Will Gladly Help!



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